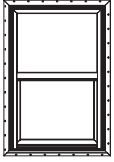




# Visions 3000 Series 9103 Parts Catalog #1218586

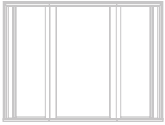
3000 Series

FOR PRODUCT PRODUCED AFTER 4/07



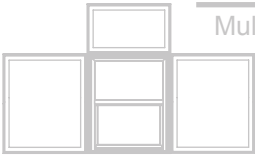
Single Hung

SINGLE  
HUNG



Bow/Bay

BOW/BAY



Mull/Stack/Picture/Transom

MULL/STACK  
PICTURE/  
TRANSOM

**Visions® Windows and Doors**

880 South View Drive • Mosinee, WI 54455 • 1-800-584-7680

Issued 10/07  
Revised 3/08

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Replacement Parts	2
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Standard Screen Exploded View	10
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**DESCRIPTION:**

All vinyl hung window with one operating sash.

**FRAME/SASH OPTIONS:**

- White
- Tan
- Cameo

**HARDWARE OPTIONS:**

Color matched to window.

**DISTINGUISHING FEATURES:**

- Integral J-Channel
- Integral Brickmould
- 3-1/4" Jamb thickness
- Integral nail fin

**HOW TO ORDER A PART:**

Identify the part using the **exploded view** and index. Locate the part in the **replacement parts** section using the **reference number** from the exploded view and index for a detailed part view and ordering information. **When identifying replacement parts, unit must be viewed from the exterior.**

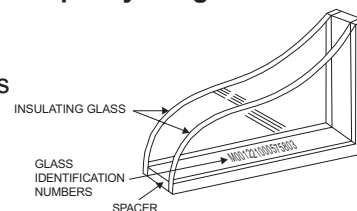
<b>Exploded View:</b>	Drawings show part location and are accompanied by indexes that reference part descriptions.
<b>Replacement Parts:</b>	Sections contain detailed views of individual replacement parts and ordering information.
<b>Reference Number:</b>	Shown in black boxes on the exploded views and listed numerically in the indexes. Parts appear sequentially by reference number in the replacement parts sections.

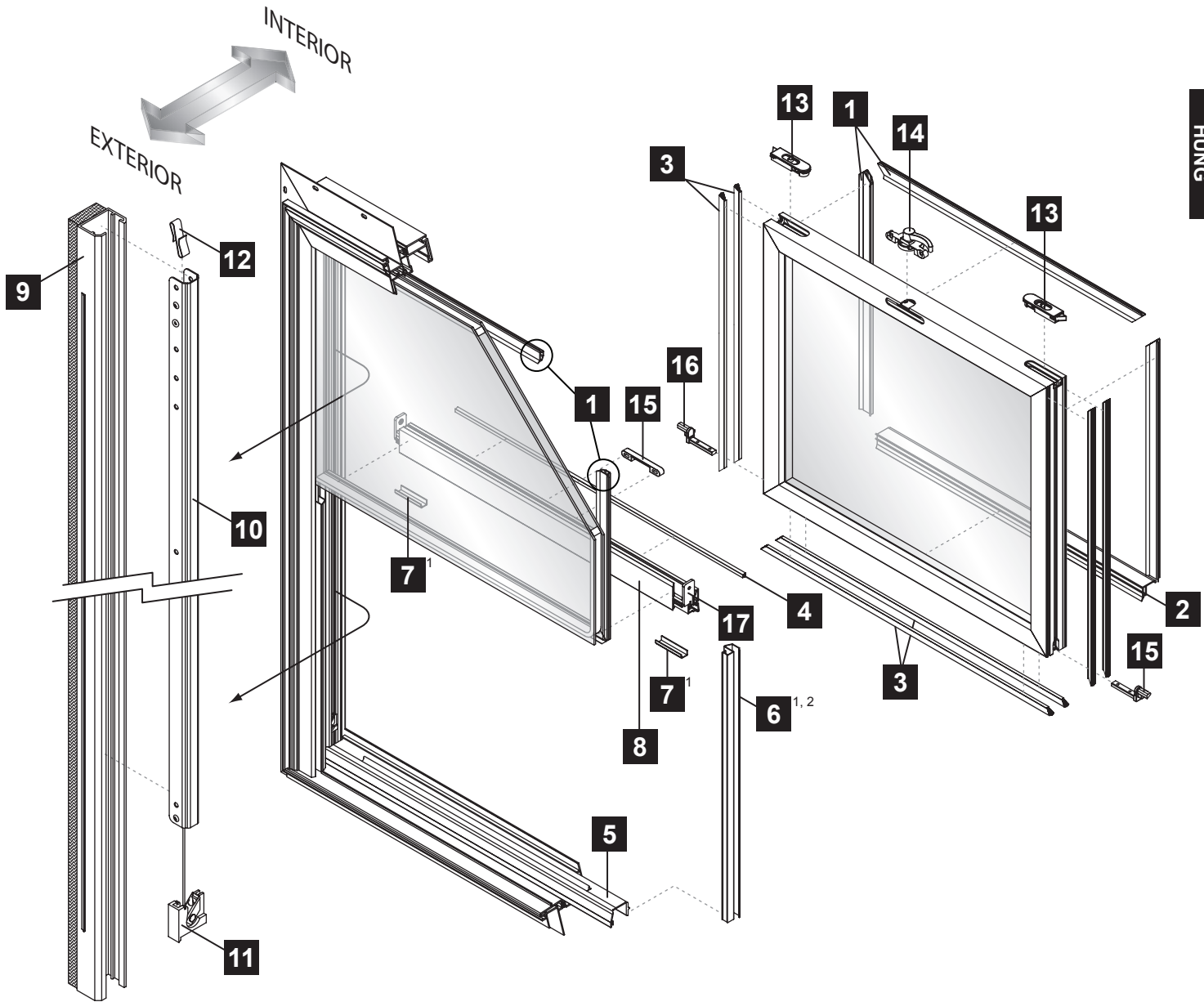
**GLASS IDENTIFICATION CODE:**

The glass code number references the date of manufacture, which is helpful in identifying the product.

**When ordering warranty replacement hardware, glass, sash or panels, it is necessary to specify the glass identification code.**

Markings are stamped on one of the four sides of the spacer which separates the two panes of glass. (see illustration at right)





Parts Shown	Page
<b>1</b> Glazing Bead .....	2
<b>2</b> Pull Glazing Bead .....	2
<b>3</b> Pile Weatherstrip (.187 x .320) .....	2
<b>4</b> Pile Weatherstrip (.187 x .220) .....	2
<b>5</b> Sill Filler .....	2
<b>6</b> Side Screen Filler (a, b) <sup>1, 2</sup> .....	2-3
<b>7</b> Head Screen Filler/Cover (a, b) <sup>1</sup> .....	3
<b>8</b> Mullion .....	3
<b>9</b> Jamb Liner .....	3

Parts Shown	Page
<b>10</b> Block and Tackle .....	3
<b>11</b> Tilt Shoe .....	4
<b>12</b> S-Clip .....	4
<b>13</b> Tilt Latch .....	4
<b>14</b> Sash Lock .....	4
<b>15</b> Keeper .....	4
<b>16</b> Pivot Pin .....	4
<b>17</b> Mullion Key .....	5

Parts NOT Shown	Page
<b>18</b> Glass Shim .....	5
<b>19</b> Glass Shim .....	5
<b>20</b> Dust Plug .....	5
<b>21</b> Foam Sill Weatherstrip .....	5
<b>22</b> - <b>39</b> Accessories .....	5-8
<b>40</b> Head Expander <sup>3</sup> .....	8
<b>41</b> Sill Extender <sup>3</sup> .....	8
<b>42</b> Sash Stop <sup>3</sup> .....	8

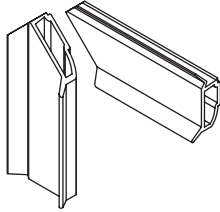
<sup>1</sup> Parts shown are for use with standard screens and do not match parts used with retractable screens. See Replacement Parts Section for details.

<sup>2</sup> Right shown. Left similar. Please specify left or right when ordering. See Replacement Parts Section for details.

<sup>3</sup> For replacement and remodeling applications only.

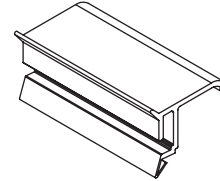
## 1 Glazing Bead

- ☐ White
- ☐ Tan
- ☐ Cameo



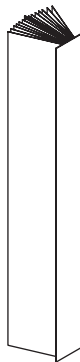
## 2 Pull Glazing Bead

- ☐ White
- ☐ Tan
- ☐ Cameo



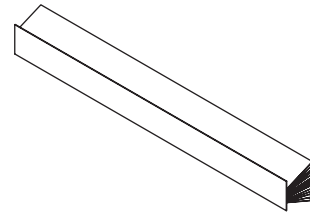
## 3 Pile Weatherstrip (.187 x .320)

- ☐ White
- ☐ Tan



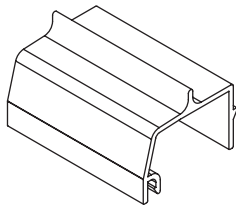
## 4 Pile Weatherstrip (.187 x .220)

- ☐ White
- ☐ Tan



## 5 Sill Filler

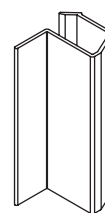
- ☐ White
- ☐ Tan
- ☐ Cameo



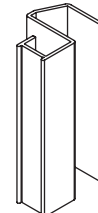
## 6a Standard Screen Side Filler

- ☐ White
- ☐ Tan
- ☐ Cameo

- ☐ Left
- ☐ Right



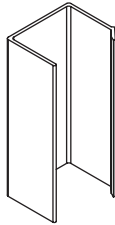
LEFT



RIGHT

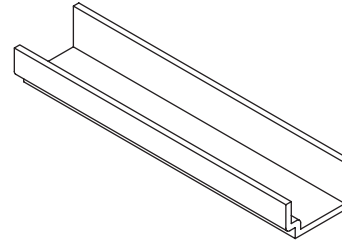
## 6b Retractable Screen Side Filler

- ☐ White
- ☐ Tan
- ☐ Cameo



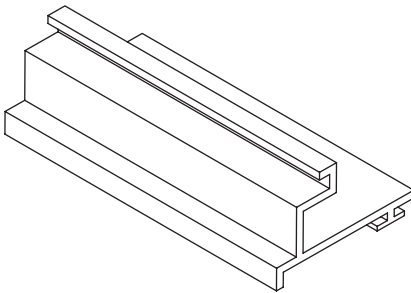
## 7a Standard Screen Head Filler (Mullion Plug)

- ☐ White
- ☐ Tan
- ☐ Cameo



## 7b Retractable Screen Cover

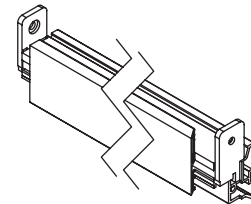
- ☐ White
- ☐ Tan
- ☐ Cameo



## 8 Mullion

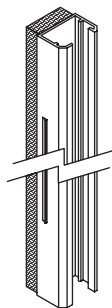
- ☐ White
- ☐ Tan
- ☐ Cameo

*Mullion keys must be ordered separately. See Item #17 for details.*



## 9 Jamb Liner

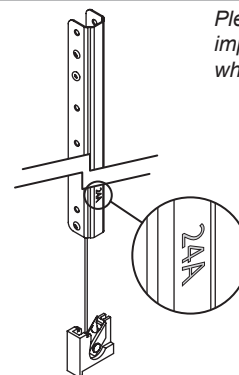
- ☐ White
- ☐ Tan
- ☐ Cameo



*Jamb liners will be modified for use on units with nail fin removed. Please comment when ordering.*

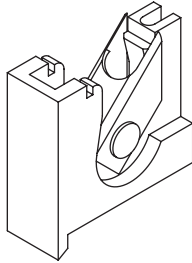
## 10 Block and Tackle

*Please reference the code imprinted on balance cover when ordering.*



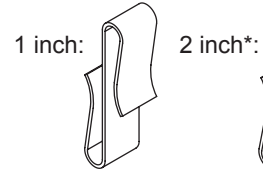
## 11 Tilt Shoe

- ☐ White
- ☐ Black



## 12 S-Clip

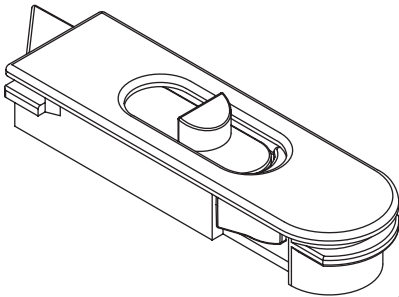
- ☐ 1"
- ☐ 2"



\* For replacement and remodeling units only.

## 13 Tilt Latch

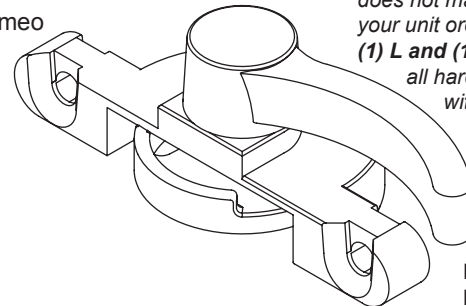
- ☐ White
- ☐ Tan
- ☐ Cameo



Left Shown  
Right Opposite

## 14 Sash Lock

- ☐ White
- ☐ Tan
- ☐ Cameo

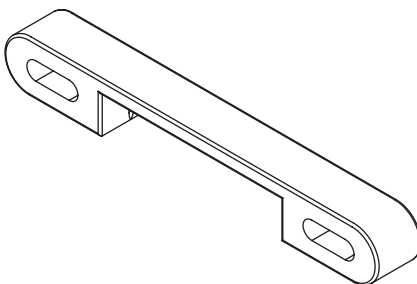


Part shown replaces an older version. If illustration does not match parts on your unit order quantity **(1) L and (1) R** to update all hardware on units with (2) locks.

Right Shown  
Left Opposite

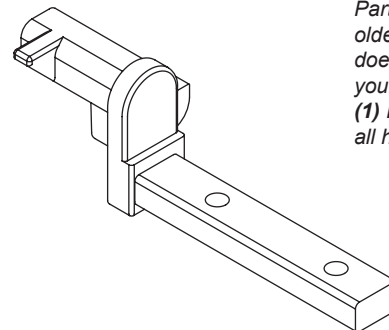
## 15 Keeper

- ☐ White
- ☐ Tan
- ☐ Cameo



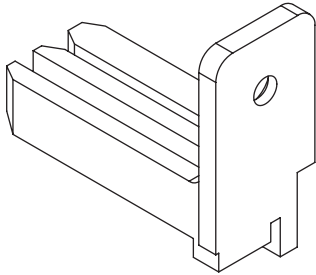
## 16 Pivot Pin

Part shown replaces an older version. If illustration does not match parts on your unit order quantity **(1) L and (1) R** to update all hardware on unit.



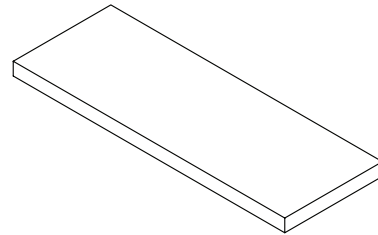
Left Shown  
Right Opposite

## 17 Mullion Key



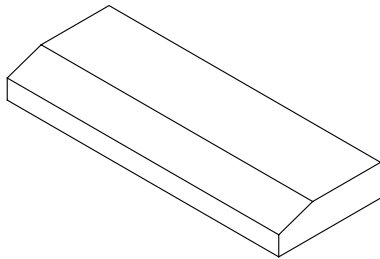
Right Shown  
Left Opposite

## 18 Glass Shim



## 19 Glass Shim

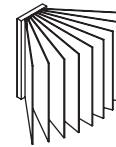
Usage:  
▪ Fixed sash only (at bottom)



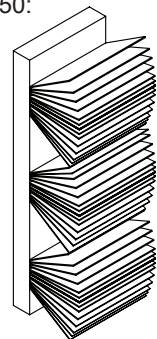
## 20 Dust Plug

- ☐ White
- ☐ Beige
- ☐ Standard
- ☐ DP50

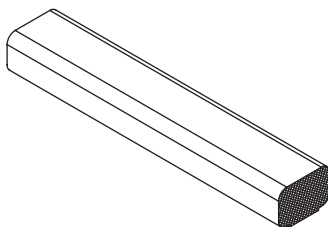
Standard:



DP50:

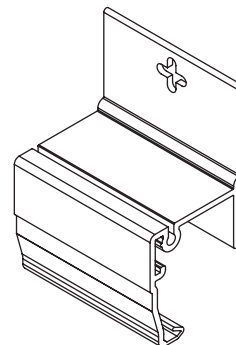


## 21 Foam Sill Weatherstrip (SPU)



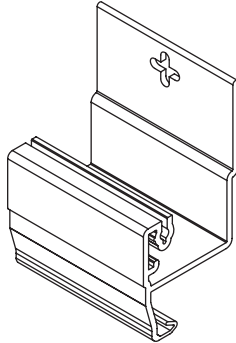
## 22 Brickmould

- ☐ White
- ☐ Tan
- ☐ Cameo



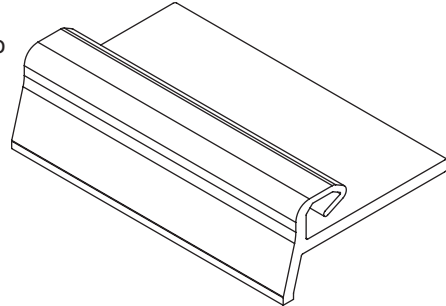
## 23 J-Channel Brickmould

- ☐ White
- ☐ Tan
- ☐ Cameo



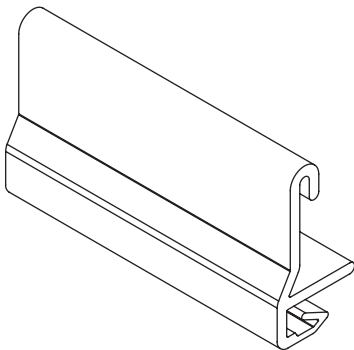
## 24 Sill Nosing

- ☐ White
- ☐ Tan
- ☐ Cameo



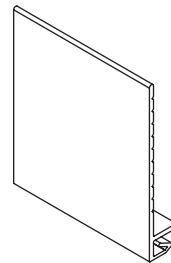
## 25 J-Channel

- ☐ White
- ☐ Tan
- ☐ Cameo



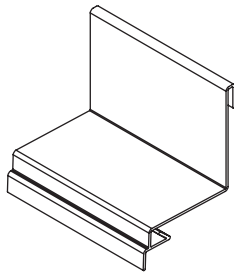
## 26 Simulated Flat Casing

- ☐ White
- ☐ Tan
- ☐ Cameo



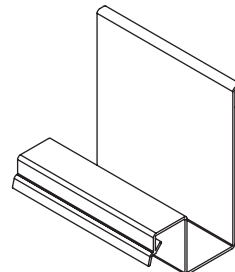
## 27 Drip Cap

- ☐ White
- ☐ Tan
- ☐ Cameo



## 28 J-Channel Drip Cap

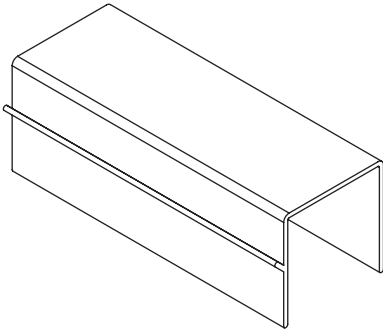
- ☐ White
- ☐ Tan
- ☐ Cameo





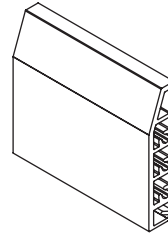
## 29 J-Channel Filler

- ☐ White
- ☐ Tan
- ☐ Cameo



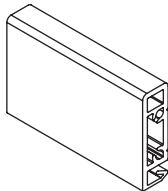
## 30 1-1/2" Z-Flange

- ☐ White
- ☐ Tan
- ☐ Cameo



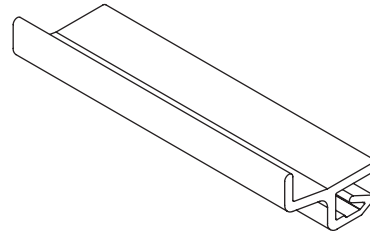
## 31 1" Z-Flange

- ☐ White
- ☐ Tan
- ☐ Cameo



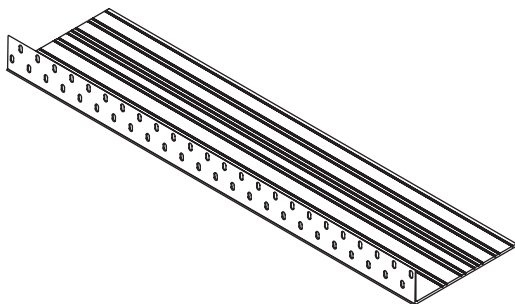
## 32 Stucco Adapter

- ☐ White
- ☐ Tan
- ☐ Cameo



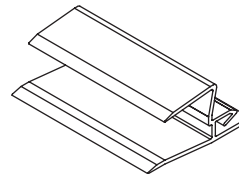
## 33 Drywall Jamb Extension

- ☐ White
- ☐ Tan
- ☐ Cameo



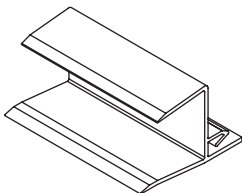
## 34 1/2" Drywall Return

- ☐ White
- ☐ Tan
- ☐ Cameo



### 35 3/4" Trim Receptor/Drywall Return

- ☐ White
- ☐ Tan
- ☐ Cameo

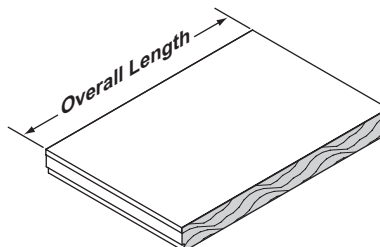


### 36 Jamb Extension

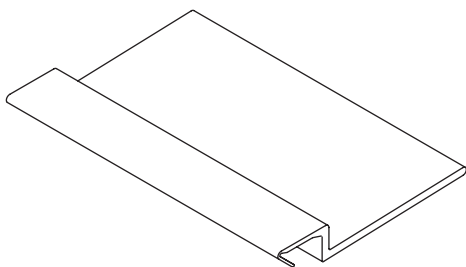
Specify overall length \_\_\_\_\_  
(to the nearest 16th of an inch)

Specify species \_\_\_\_\_

*For rectangular units only. All radius units receive bendable cellular PVC jamb extensions. Please comment when ordering.*



### 37 Jamb Extension Clip

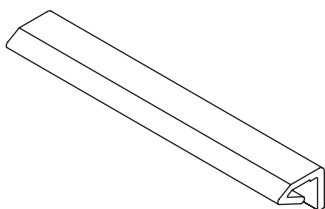


### 38 Metal Joining/Installation Plate



### 39 Accessory Groove Cover

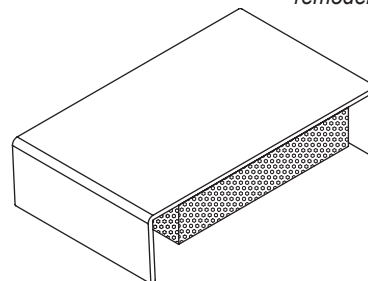
- ☐ White
- ☐ Tan
- ☐ Cameo



### 40 Head Expander

- ☐ White
- ☐ Tan
- ☐ Cameo

*For replacement and remodeling applications.*



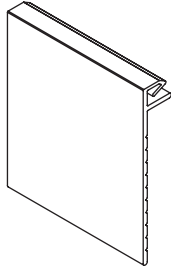


## 9103 Single Hung Replacement and Remodeling Parts

### 41 Sill Extender

- ☐ White
- ☐ Tan
- ☐ Cameo

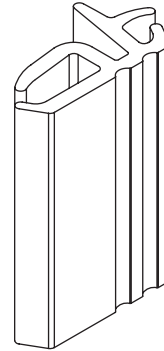
*For replacement and remodeling applications.*



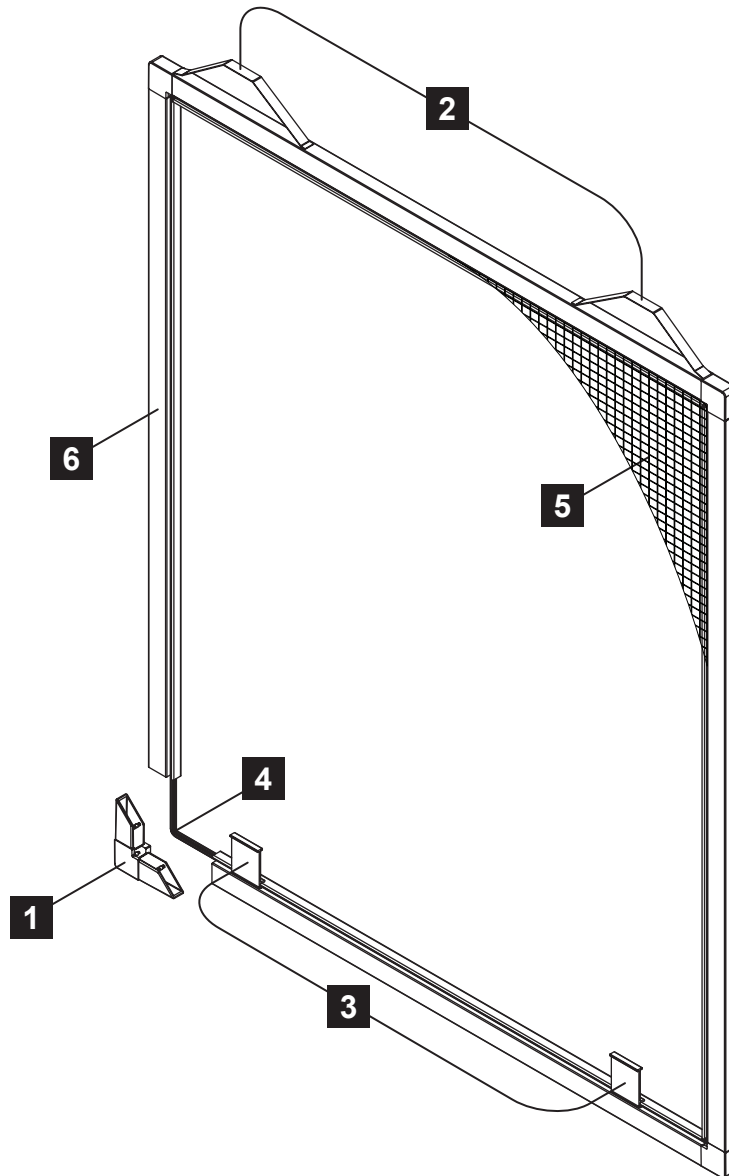
### 42 Sash Stop

- ☐ White
- ☐ Tan
- ☐ Cameo

*For replacement and remodeling applications.*



SINGLE  
HUNG

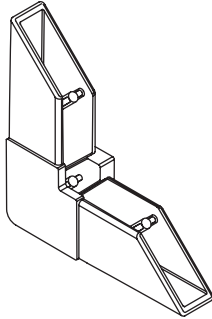


Parts Shown	Page
<b>1</b> Corner Key .....	10
<b>2</b> Screen Spring.....	10
<b>3</b> Screen Tab .....	10
<b>4</b> Screen Spline .....	10
<b>5</b> Screen Mesh*	
<b>6</b> Screen Frame*	

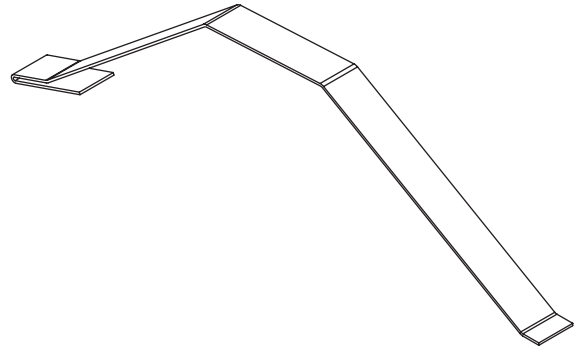
\* Please comment when ordering.

### 1 Corner Key

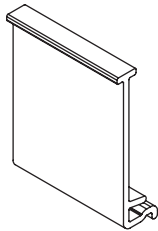
- ☐ White
- ☐ Tan
- ☐ Cameo



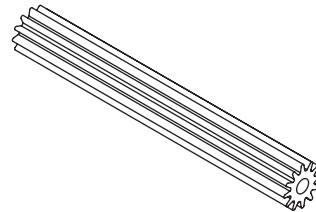
### 2 Screen Leaf Spring

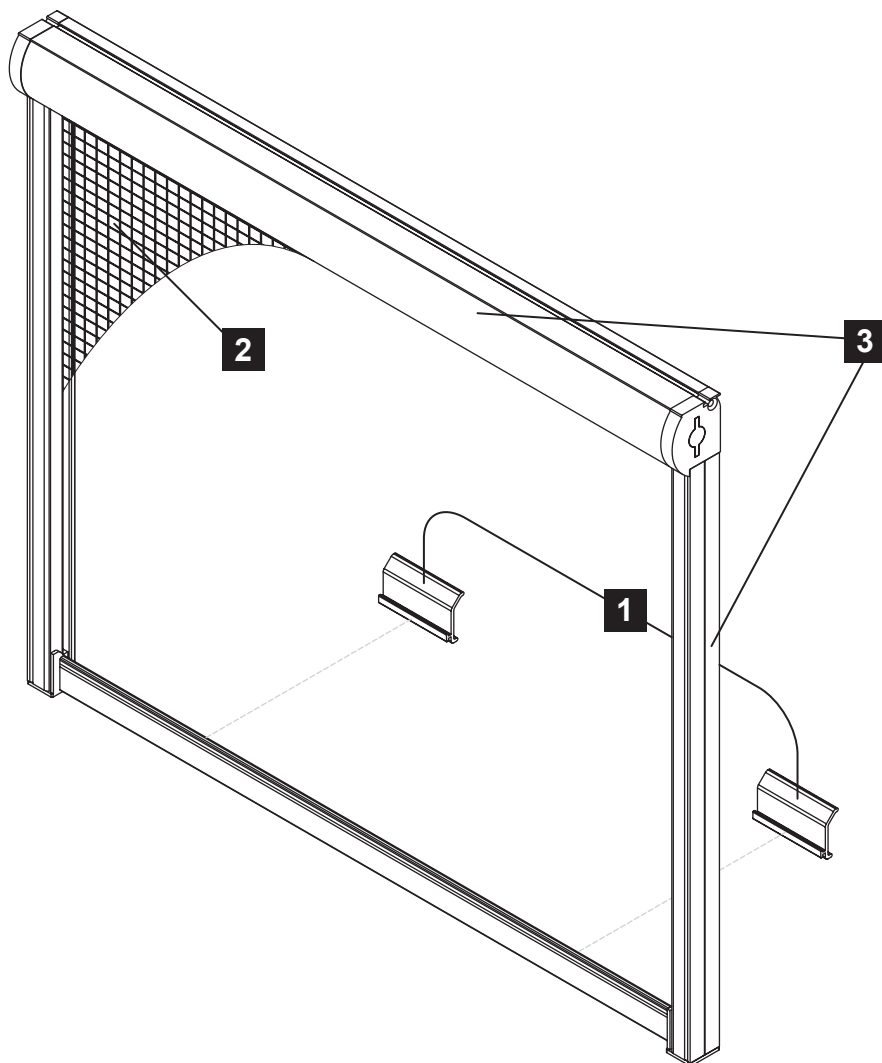


### 3 Screen Tab



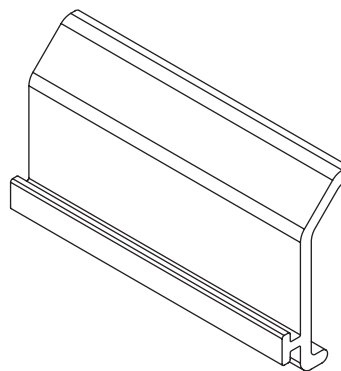
### 4 Screen Spline





### 1 Retractable Screen Lift Handle

- ☐ White
- ☐ Tan
- ☐ Cameo



NOTE: For all other replacement parts; full screen replacement is needed.

#### Parts Shown

#### Page

- |   |   |
|---|---|
| 1 | Retractable Screen Lift Handle..... Right |
| 2 | Screen Mesh*                              |
| 3 | Screen Assembly*                          |

\* Please comment when ordering.