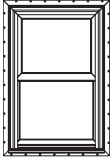




Visions 3000 Series 9104 Parts Catalog #1218585

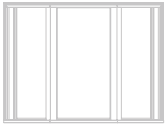
3000 Series

FOR PRODUCT PRODUCED AFTER 4/07



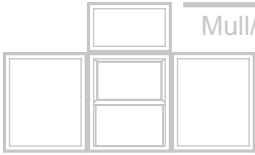
Double Hung

DOUBLE
HUNG



Bow/Bay

BOW/BAY



Mull/Stack/Picture/Transom

MULL/STACK
PICTURE/
TRANSOM

Visions® Windows and Doors

880 South View Drive • Mosinee, WI 54455 • 1-800-584-7680

Issued 10/07
Revised 3/08



TABLE OF CONTENTS:

Double Hung Exploded View	1
Replacement Parts	2
Replacement Accessories	5
Replacement and Remodeling Parts	8
Screen Exploded View	9
Screen Replacement Parts	10

DESCRIPTION:

All vinyl hung window with two operating sash.

FRAME/SASH OPTIONS:

- White
- Tan
- Cameo

HARDWARE OPTIONS:

Color matched to window.

DISTINGUISHING FEATURES:

- Integral J-Channel
- 3-1/4" Jamb thickness
- Integral nail fin

HOW TO ORDER A PART:

Identify the part using the **exploded view** and index. Locate the part in the **replacement parts** section using the **reference number** from the exploded view and index for a detailed part view and ordering information. **When identifying replacement parts, unit must be viewed from the exterior.**

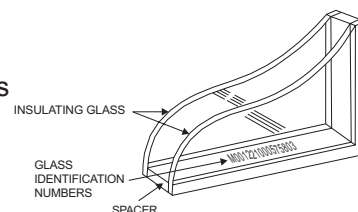
Exploded View:	Drawings show part location and are accompanied by indexes that reference part descriptions.
Replacement Parts:	Sections contain detailed views of individual replacement parts and ordering information.
Reference Number:	Shown in black boxes on the exploded views and listed numerically in the indexes. Parts appear sequentially by reference number in the replacement parts sections.

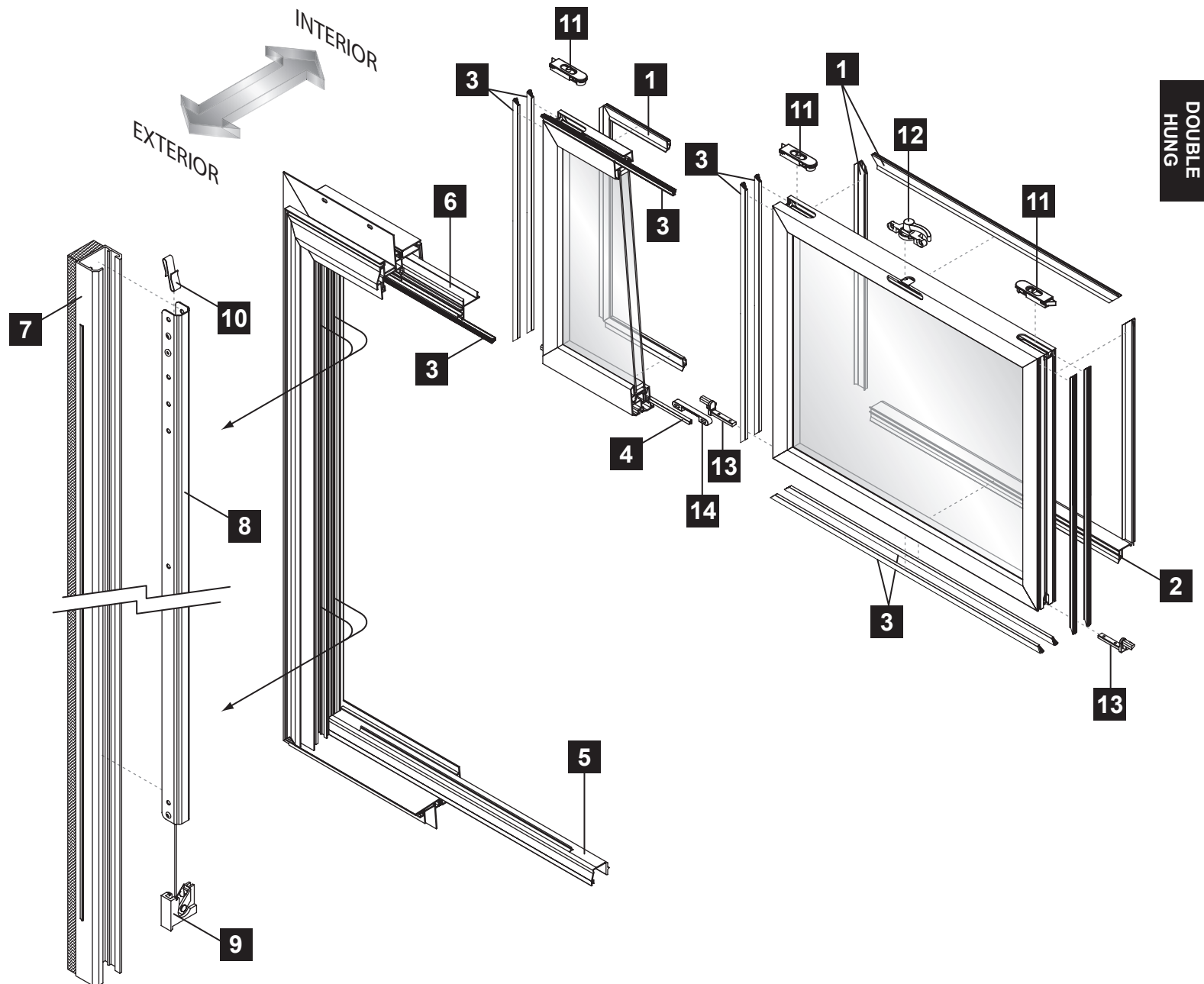
GLASS IDENTIFICATION CODE:

The glass code number references the date of manufacture, which is helpful in identifying the product.

When ordering warranty replacement hardware, glass, sash or panels, it is necessary to specify the glass identification code.

Markings are stamped on one of the four sides of the spacer which separates the two panes of glass. (see illustration at right)





Parts Shown	Page
1 Glazing Bead	2
2 Pull Glazing Bead	2
3 Pile Weatherstrip (.187 x .320)	2
4 Pile Weatherstrip (.187 x .220)	2
5 Sill Filler	2
6 Parting Stop	2
7 Jamb Liner	3
8 Block and Tackle	3

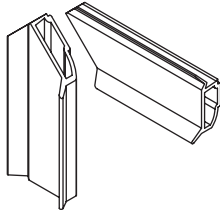
Parts Shown	Page
9 Tilt Shoe	3
10 S-Clip	3
11 Tilt Latch	3
12 Sash Lock	3
13 Pivot Pin	4
14 Keeper	4

Parts NOT Shown	Page
15 Glass Shim	4
16 Dust Plug	4
17 Foam Sill Weatherstrip	4
18 Sash Vent Stop	4
19 - 36 Accessories	5-7
37 Head Expander*	8
38 Sill Extender*	8
39 Sash Stop*	8

* For replacement and remodeling applications only.

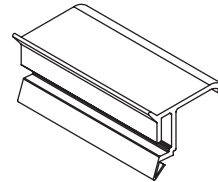
1 Glazing Bead

- ☐ White
- ☐ Tan
- ☐ Cameo



2 Pull Glazing Bead

- ☐ White
- ☐ Tan
- ☐ Cameo



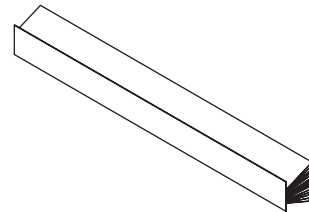
3 Pile Weatherstrip (.187 x .320)

- ☐ White
- ☐ Tan



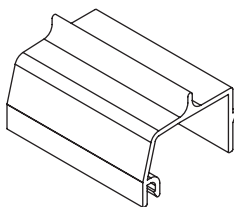
4 Pile Weatherstrip (.187 x .220)

- ☐ White
- ☐ Tan



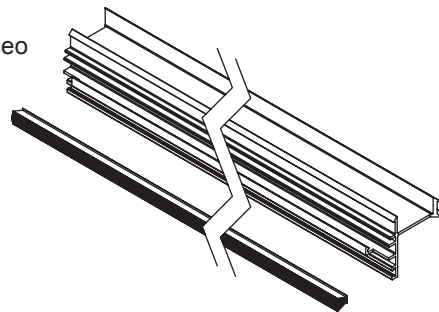
5 Sill Filler

- ☐ White
- ☐ Tan
- ☐ Cameo



6 Parting Stop

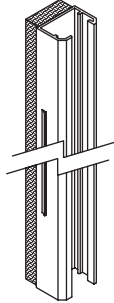
- ☐ White
- ☐ Tan
- ☐ Cameo



7 Jamb Liner

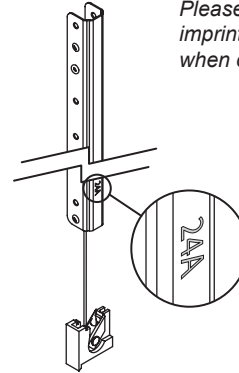
- ☐ White
- ☐ Tan
- ☐ Cameo

- ☐ Top
- ☐ Bottom



Jamb liners will be modified for use on units with nail fin removed. Please comment when ordering.

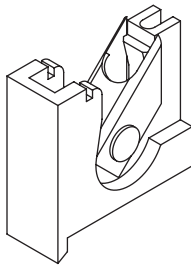
8 Block and Tackle



Please reference the code imprinted on balance cover when ordering.

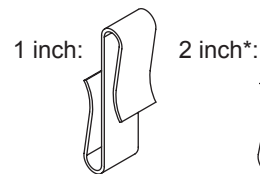
9 Tilt Shoe

- ☐ White
- ☐ Black



10 S-Clip

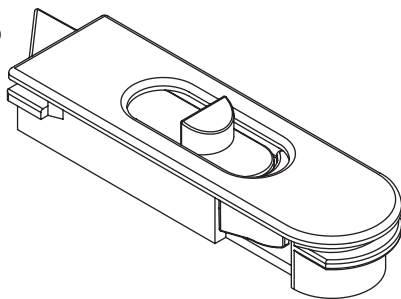
- ☐ 1"
- ☐ 2"



** For replacement and remodeling unit bottom sash only.*

11 Tilt Latch

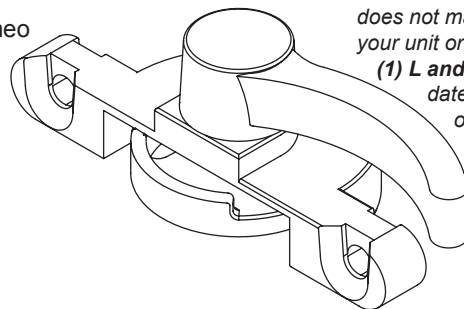
- ☐ White
- ☐ Tan
- ☐ Cameo



Left Shown
Right Opposite

12 Sash Lock

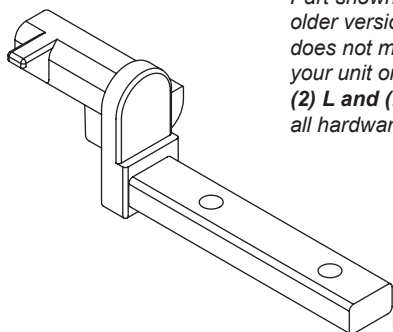
- ☐ White
- ☐ Tan
- ☐ Cameo



Part shown replaces an older version. If illustration does not match parts on your unit order quantity (1) L and (1) R to update all hardware on units with (2) locks.

Right Shown
Left Opposite

13 Pivot Pin

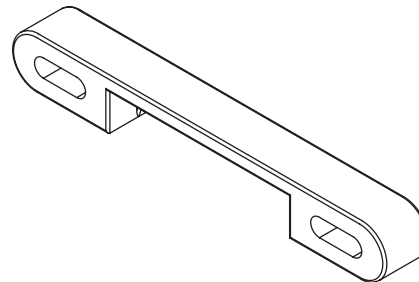


Part shown replaces an older version. If illustration does not match parts on your unit order quantity **(2) L and (2) R** to update all hardware.

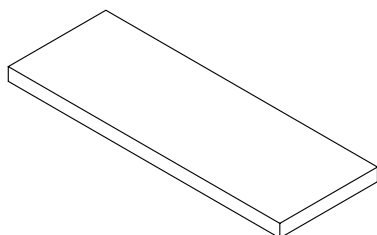
Left Shown
Right Opposite

14 Keeper

- ☐ White
- ☐ Tan
- ☐ Cameo



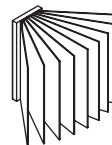
15 Glass Shim



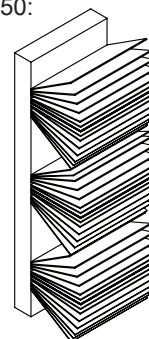
16 Dust Plug

- ☐ White
- ☐ Beige
- ☐ Standard
- ☐ DP50

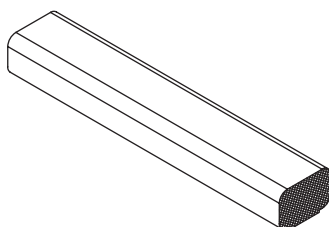
Standard:



DP50:

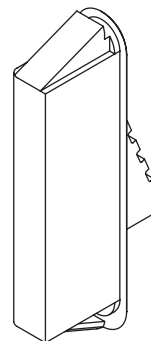


17 Foam Sill Weatherstrip (SPU)



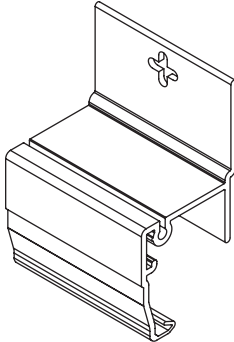
18 Sash Vent Stop

- ☐ White
- ☐ Tan
- ☐ Cameo



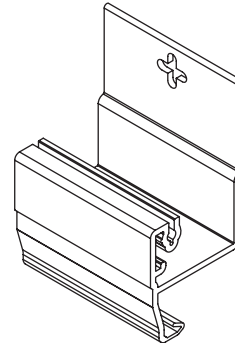
19 Brickmould

- ☐ White
- ☐ Tan
- ☐ Cameo



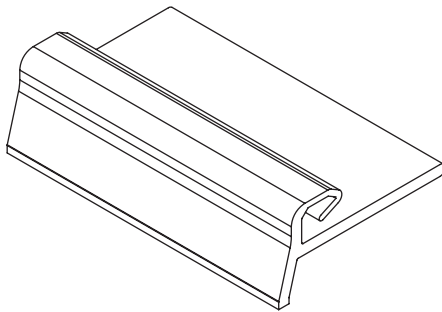
20 J-Channel Brickmould

- ☐ White
- ☐ Tan
- ☐ Cameo



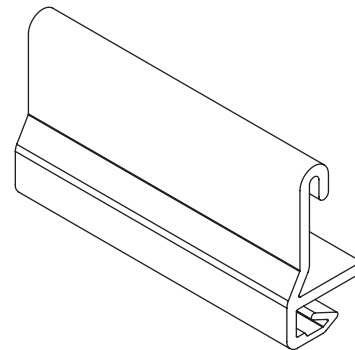
21 Sill Nosing

- ☐ White
- ☐ Tan
- ☐ Cameo



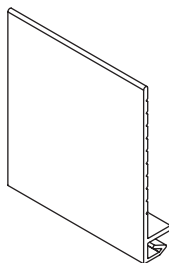
22 J-Channel

- ☐ White
- ☐ Tan
- ☐ Cameo



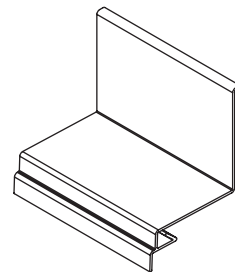
23 Simulated Flat Casing

- ☐ White
- ☐ Tan
- ☐ Cameo



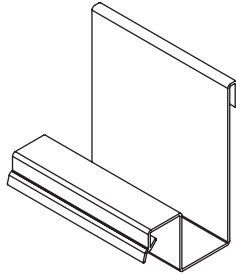
24 Drip Cap

- ☐ White
- ☐ Tan
- ☐ Cameo



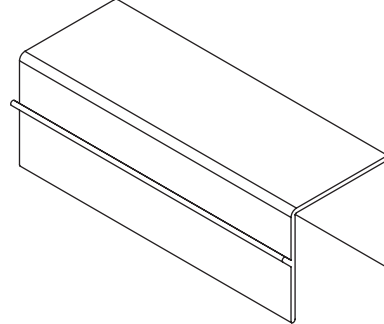
25 J-Channel Drip Cap

- ☐ White
- ☐ Tan
- ☐ Cameo



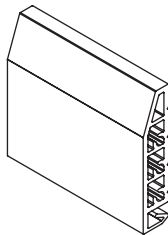
26 J-Channel Filler

- ☐ White
- ☐ Tan
- ☐ Cameo



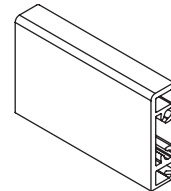
27 1-1/2" Z-Flange

- ☐ White
- ☐ Tan
- ☐ Cameo



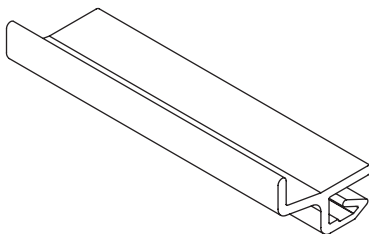
28 1" Z-Flange

- ☐ White
- ☐ Tan
- ☐ Cameo



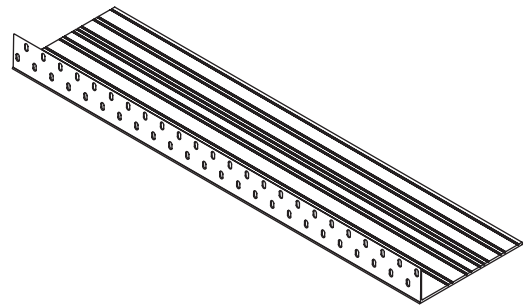
29 Stucco Adapter

- ☐ White
- ☐ Tan
- ☐ Cameo



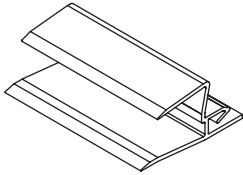
30 Drywall Jamb Extension

- ☐ White
- ☐ Tan
- ☐ Cameo



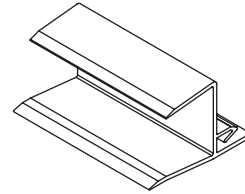
31 1/2" Drywall Return

- ☐ White
- ☐ Tan
- ☐ Cameo



32 3/4" Trim Receptor/Drywall Return

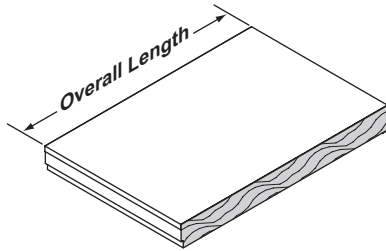
- ☐ White
- ☐ Tan
- ☐ Cameo



33 Jamb Extension

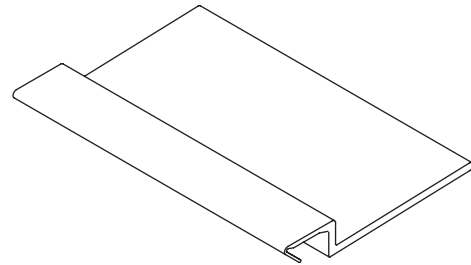
Specify overall length _____
(to the nearest 16th of an inch)

Specify species _____



For rectangular units only. All radius units receive bendable cellular PVC jamb extensions. Please comment when ordering.

34 Jamb Extension Clip

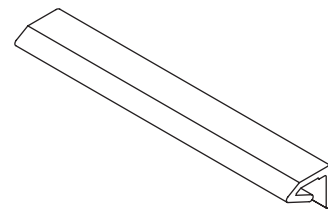


35 Metal Joining/Installation Plate



36 Accessory Groove Cover

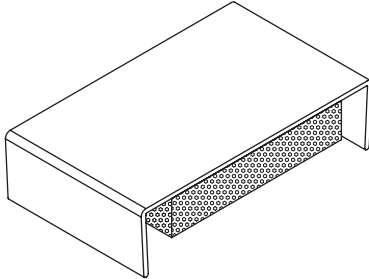
- ☐ White
- ☐ Tan
- ☐ Cameo



37 Head Expander

- ☐ White
- ☐ Tan
- ☐ Cameo

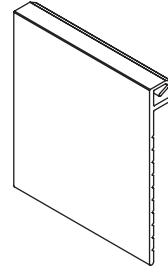
For replacement and remodeling applications.



38 Sill Extender

- ☐ White
- ☐ Tan
- ☐ Cameo

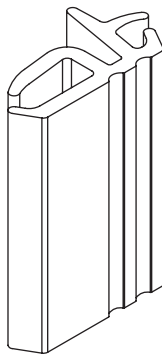
For replacement and remodeling applications.

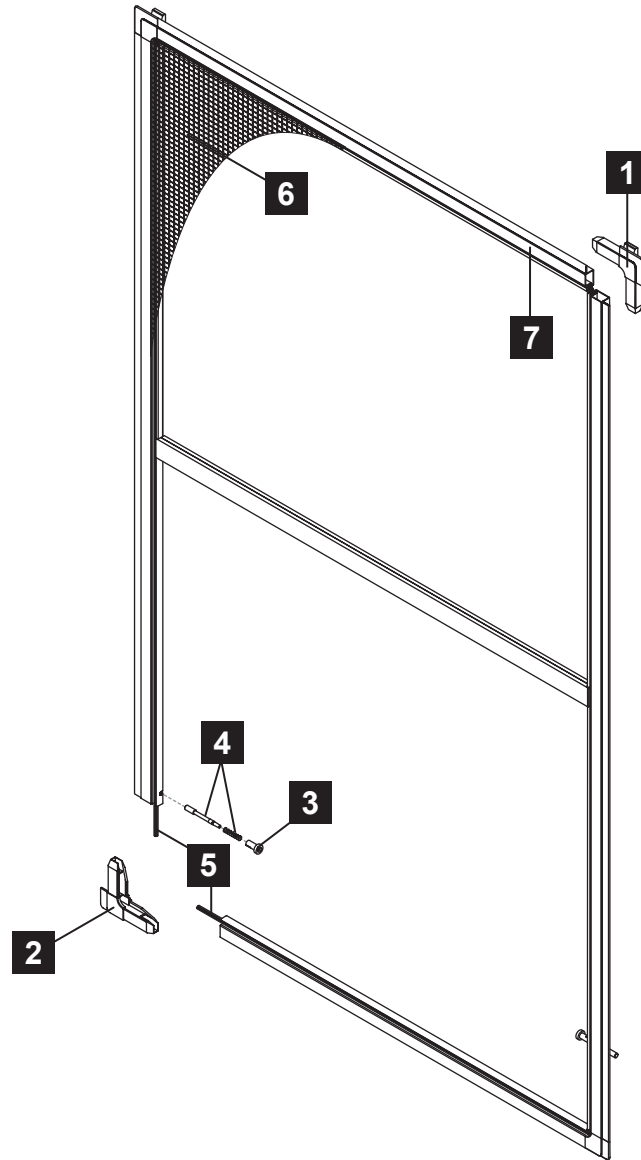


39 Sash Stop

- ☐ White
- ☐ Tan
- ☐ Cameo

For replacement and remodeling applications.



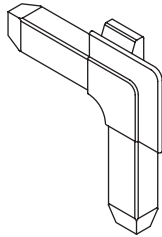


Parts Shown	Page
1 Top Corner Key.....	9
2 Bottom Corner Key	9
3 Screen Pin Knob.....	9
4 Screen Pin & Spring	9
5 Screen Spline	9
6 Screen Mesh*	
7 Screen Frame*	

* Please comment when ordering.

1 Top Corner Key

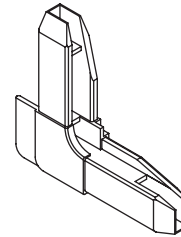
- ☐ White
- ☐ Tan
- ☐ Cameo



Right Shown
Left Opposite

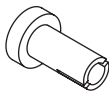
2 Bottom Corner Key

- ☐ White
- ☐ Tan
- ☐ Cameo

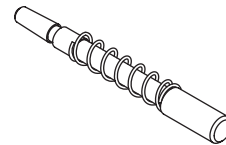


Left Shown
Right Opposite

3 Screen Pin Knob



4 Screen Pin & Spring



5 Screen Spline

