

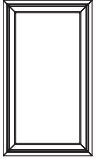


Visions 3000 Series 924 Parts Catalog

#1218582

3000 Series

FOR PRODUCT PRODUCED AFTER 4/07



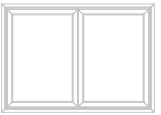
Casement

CASEMENT



Awning

AWNING



French Casement

FRENCH
CASEMENT

Visions Windows and Doors

880 South View Drive • Mosinee, WI 54455 • 1-800-584-7680

Issued 10/07
Revised 3/08

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Replacement Parts	2
Replacement Accessories	5
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DESCRIPTION:

All vinyl side-hinged window with one operating sash.

FRAME/SASH OPTIONS:

- White
- Tan
- Cameo

HARDWARE OPTIONS:

Color matched to window.

DISTINGUISHING FEATURES:

- 3-1/4" Jamb thickness
- Integral nail fin

HOW TO ORDER A PART:

Identify the part using the **exploded view** and index. Locate the part in the **replacement parts** section using the **reference number** from the exploded view and index for a detailed part view and ordering information. **When identifying replacement parts, unit must be viewed from the exterior.**

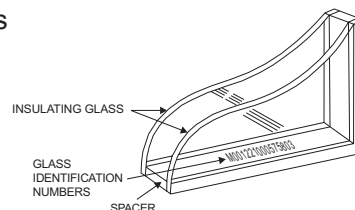
Exploded View:	Drawings show part location and are accompanied by indexes that reference part descriptions.
Replacement Parts:	Sections contain detailed views of individual replacement parts and ordering information.
Reference Number:	Shown in black boxes on the exploded views and listed numerically in the indexes. Parts appear sequentially by reference number in the replacement parts sections.

GLASS IDENTIFICATION CODE:

The glass code number references the date of manufacture, which is helpful in identifying the product.

When ordering warranty replacement hardware, glass, sash or panels, it is necessary to specify the glass identification code.

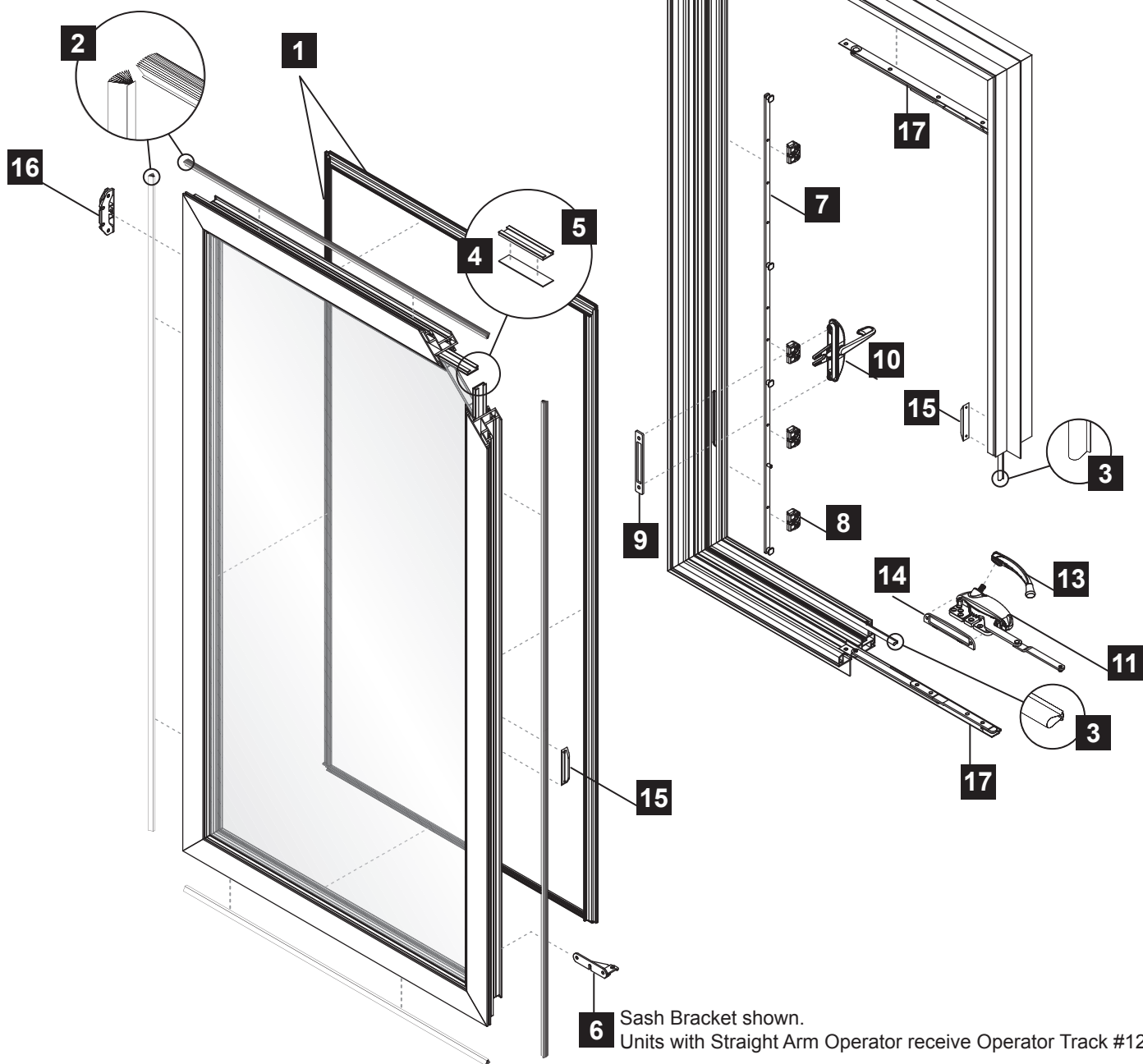
Markings are stamped on one of the four sides of the spacer which separates the two panes of glass. (see illustration at right)



Parts Shown	Page	Parts Shown	Page
1 Glazing Bead (a,b).....	2	10 Sash Lock.....	3
2 Pile Weatherstrip	2	11 Operator (a,b).....	3-4
3 Bulb Weatherstrip	2	13 Folding Operator Handle	4
4 Glazing Shim	2	14 Operator Gasket.....	4
5 Glazing Support Block.....	2	15 Snubber (a,b).....	4
6 Sash Bracket	3	16 Lock Keeper	5
7 Tie Bar	3	17 Hinge	5
8 Tie Bar Guide	3		
9 Sash Lock Mounting Plate.....	3		

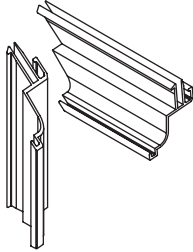
Parts Not Shown	Page
12 Operator Track.....	4
18 Butt Hinge.....	5
19 Sash Lock Gasket	5
20 - 35 Accessories	5-8
36 Head Expander*	8
37 Sill Extender*	5

* For replacement and remodeling applications only.



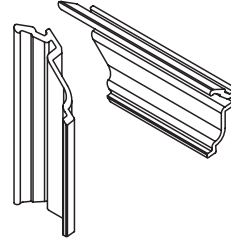
1a Glazing Bead (3/4" Insulated)

- ☐ White
- ☐ Tan
- ☐ Cameo

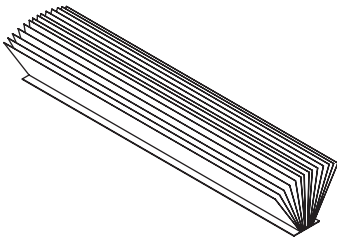


1b Glazing Bead (1" Insulated)

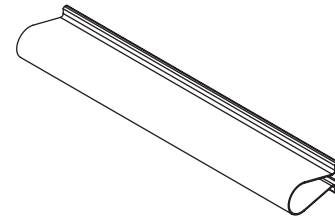
- ☐ White
- ☐ Tan
- ☐ Cameo



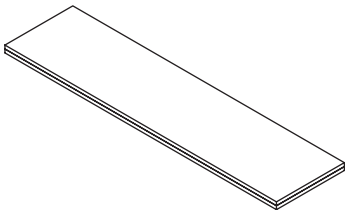
2 Pile Weatherstrip



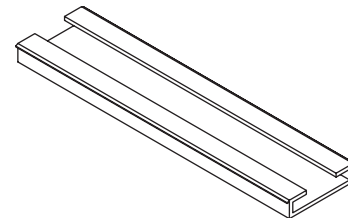
3 Bulb Weatherstrip



4 Glazing Shim

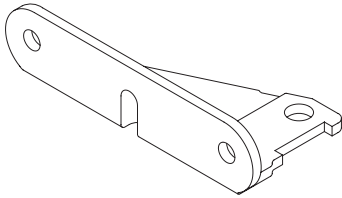


5 Glazing Support Block



6 Sash Bracket

- ☐ Standard
- ☐ Stainless Steel



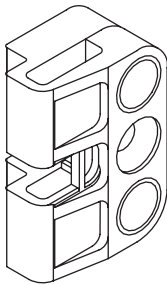
Right Shown
Left Opposite

7 Tie Bar

- ☐ Standard
- ☐ Stainless Steel



8 Tie Bar Guide

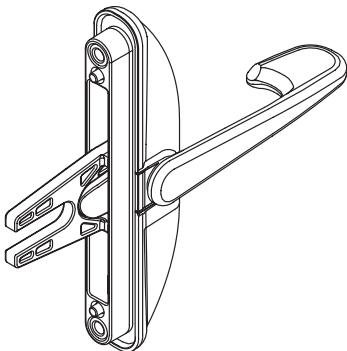


9 Sash Lock Mounting Plate



10 Sash Lock

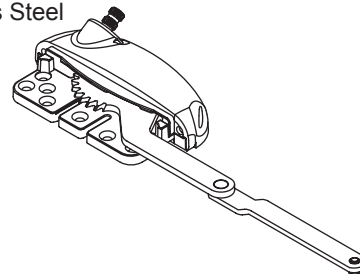
- ☐ White
- ☐ Tan
- ☐ Cameo



11a Split Arm Operator

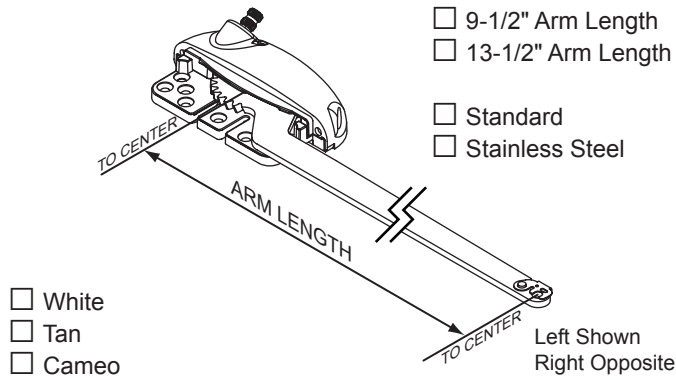
- ☐ Standard
- ☐ Stainless Steel

- ☐ White
- ☐ Tan
- ☐ Cameo



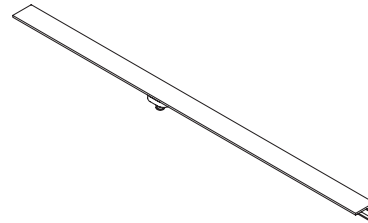
Right Shown
Left Opposite

11b Straight Arm Operator



12 Operator Track

For use with Straight (Single) Arm Operator

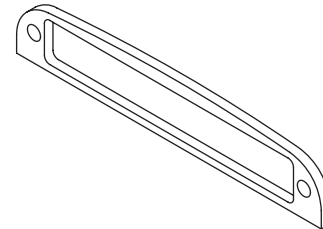


13 Folding Operator Handle

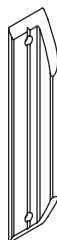
- ☐ White
- ☐ Tan
- ☐ Cameo



14 Operator Gasket



15a Snubber

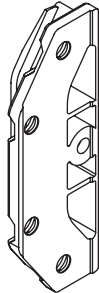


15b Snubber (Structural Performance Upgrade)

- ☐ Standard
- ☐ Stainless Steel

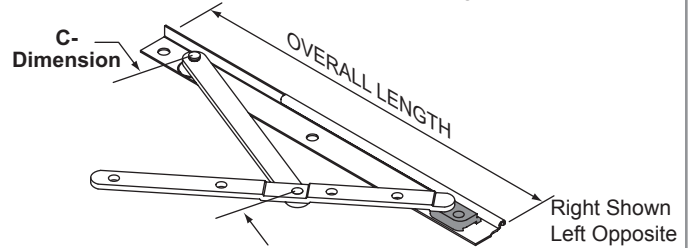


16 Lock Keeper



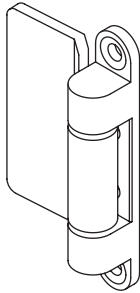
17 Hinge

- ☐ Standard
- ☐ Stainless Steel
- ☐ 10" Overall Length
- ☐ Standard (5-7/16" C-Dimension)
- ☐ Egress (6-1/2" C-Dimension)
- ☐ 14" Overall Length



18 Butt Hinge

- ☐ White
- ☐ Tan
- ☐ Cameo

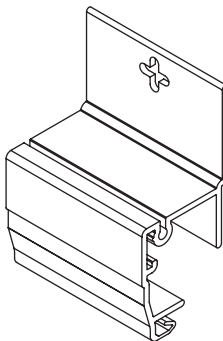


19 Sash Lock Gasket



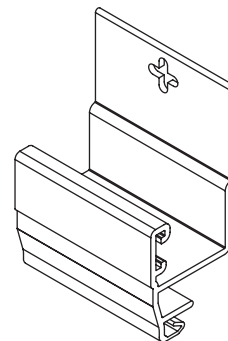
20 Brickmould

- ☐ White
- ☐ Tan
- ☐ Cameo



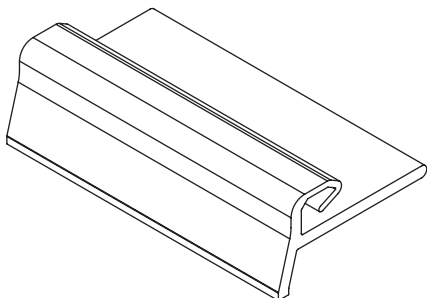
21 Brickmould with J-Channel

- ☐ White
- ☐ Tan
- ☐ Cameo



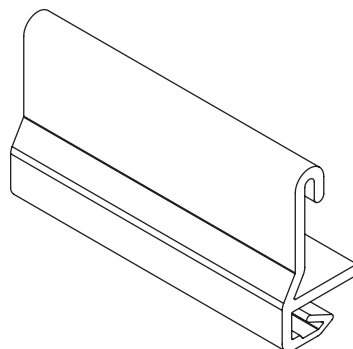
22 Sill Nosing

- ☐ White
- ☐ Tan
- ☐ Cameo



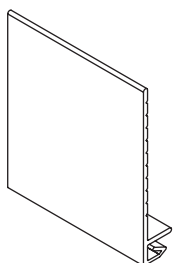
23 J-Channel

- ☐ White
- ☐ Tan
- ☐ Cameo



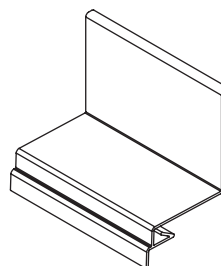
24 Simulated Flat Casing

- ☐ White
- ☐ Tan
- ☐ Cameo



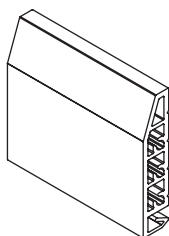
25 Drip Cap

- ☐ White
- ☐ Tan
- ☐ Cameo



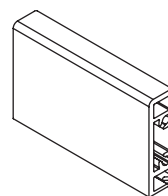
26 1-1/2" Z-Flange

- ☐ White
- ☐ Tan
- ☐ Cameo



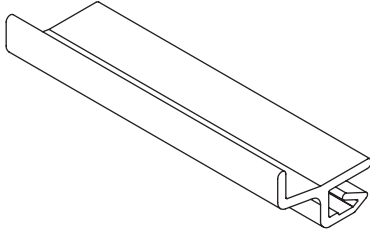
27 1" Z-Flange

- ☐ White
- ☐ Tan
- ☐ Cameo



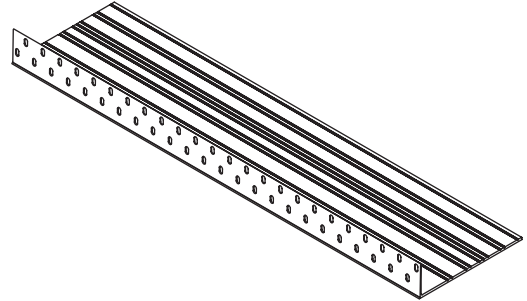
28 Stucco Adapter

- ☐ White
- ☐ Tan
- ☐ Cameo



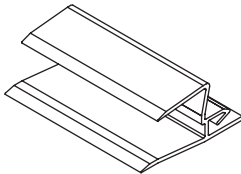
29 Drywall Jamb Extension

- ☐ White
- ☐ Tan
- ☐ Cameo



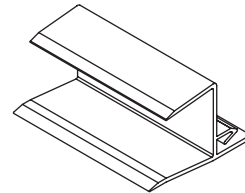
30 1/2" Drywall Return

- ☐ White
- ☐ Tan
- ☐ Cameo



31 3/4" Trim Receptor/Drywall Return

- ☐ White
- ☐ Tan
- ☐ Cameo

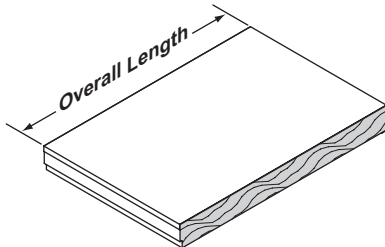


32 Jamb Extension

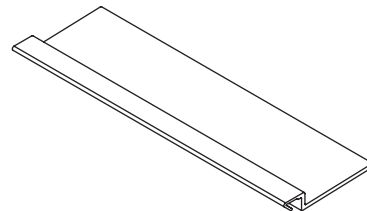
Specify overall length _____
(to the nearest 16th of an inch)

Specify species _____

For rectangular units only. All radius units receive bendable cellular PVC jamb extensions. Please comment when ordering.



33 Jamb Extension Clip

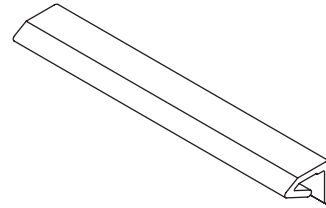


34 Metal Joining/Installation Plate



35 Accessory Groove Cover

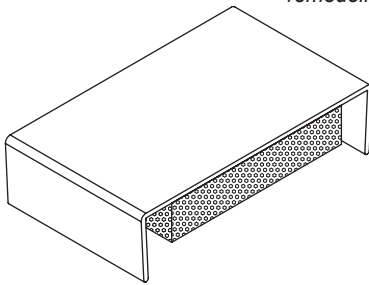
- ☐ White
- ☐ Tan
- ☐ Cameo



36 Head Expander

- ☐ White
- ☐ Tan
- ☐ Cameo

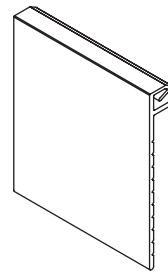
For replacement and remodeling applications.

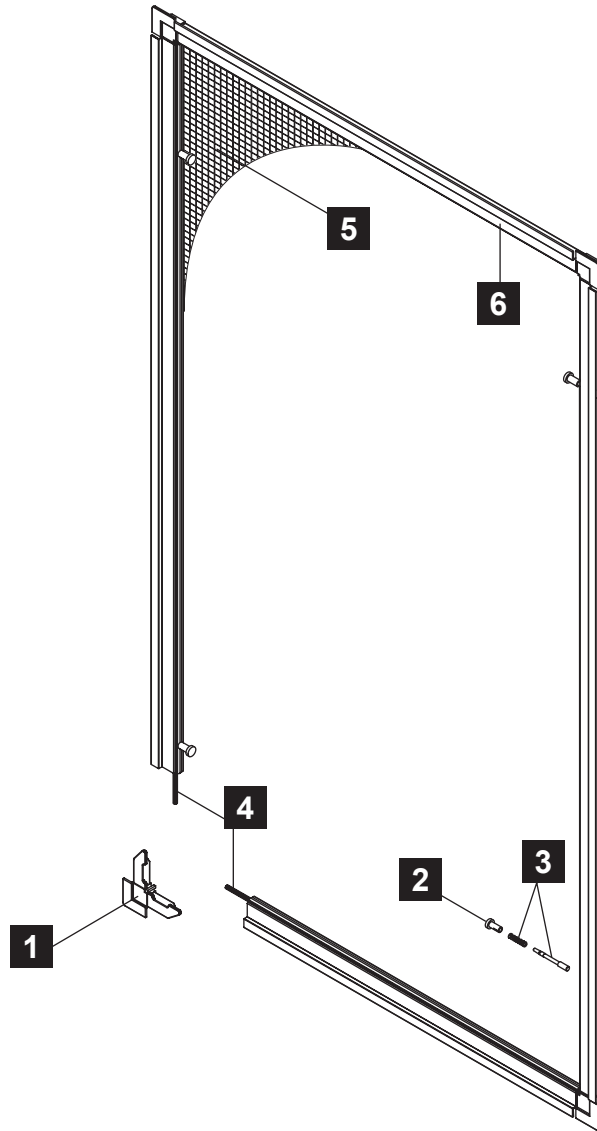


37 Sill Extender

- ☐ White
- ☐ Tan
- ☐ Cameo

For replacement and remodeling applications.



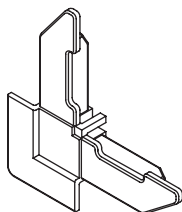


Parts Shown	Page
1 Corner Key	10
2 Screen Pin Knob.....	10
3 Screen Pin & Spring	10
4 Screen Spline	10
5 Screen Mesh*	
6 Screen Frame*	

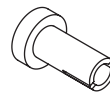
* Please comment when ordering.

1 Corner Key

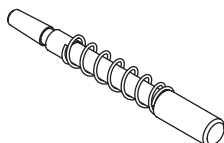
- ☐ White
- ☐ Tan
- ☐ Cameo



2 Screen Pin Knob



3 Screen Pin & Spring



4 Screen Spline

